

TAPICER SPRAY 47-52

PRODUCT

Solvent adhesive based on high quality SBS rubber with the addition of synthetic resins and modifiers.

APPLICATION

Adhesive intended for gluing polyurethane and polyester sponge, woven fabric, felt, jute, furniture rubber, carpets and other upholstery materials to base made of metal, concrete, raw and lacquered wood and wood based materials. Suitable also for polystyrene.

PROPERTIES

- high solid content
- quickly attains initial durability
- high initial strength
- creates flexible joint
- short open time
- does not deform materials glued
- does not penetrate adherents

TECHNICAL DATA

| No. | Inspected property | Requirements |
|-----|---------------------------------------|-----------------------------------------------------------|
| 1. | Dry mass | 50% ± 2 |
| 2. | Viscosity (Brookfield) | 600 ÷ 750 mPa*s (S3, RPM20). |
| 3. | Specific gravity | 0.75 g/cm ³ |
| 4. | Colour | Basic red |
| 5. | Open time | 1-20 minutes depending on temperature |
| 6. | Tear off strength (PU foam – PU foam) | degradation of the PU foam on at least 50% of the surface |
| 7. | Application temperature | over 15 ⁰ C |

INDICATIONS FOR APPLICATION

Mix thoroughly prior to use. The temperature of the materials glued and the adhesive shall be 18 – 25°C. Apply adhesive with a spray gun evenly on both surfaces glued. Recommended jet diameter: 1.0 – 1.5 mm at spraying pressure 6 bars. While gluing low stress materials adhesive may be applied one-sided but in a slightly bigger quantity. After the glue has been applied within open time, adherent shall be joined and pressed together. Adhesive efficiency 80 ÷ 150 g/m².

STORAGE

Store in original packaging in dry, cool rooms (5-25 °C) up to 6 months.
Protect against frost. Do not store in immediate vicinity of heat sources.

PACKAGING

0.8l; 4kg; 7kg; 15kg; 160kg or as per customer's request.

Zakłady Chemiczne ANSER sp. z o.o., 01-922 Warszawa, ul. J. Conrada 7, tel.: 046 856 73 40. Update: 05.11. 2008.